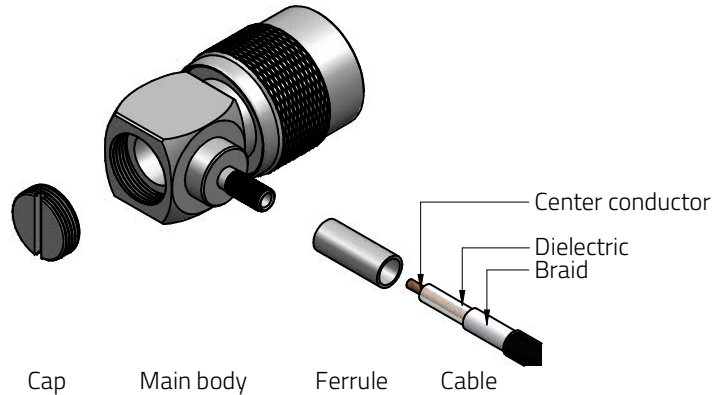
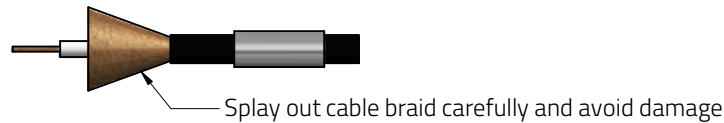


Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



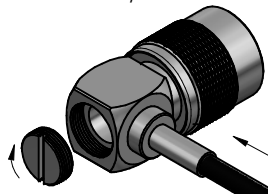
Step 2. Please slide ferrule onto cable and splay out cable braid



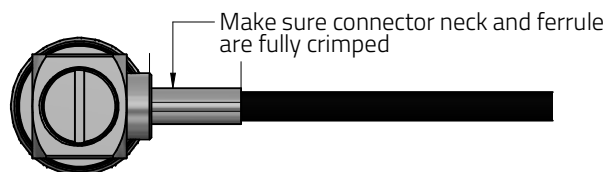
Step 3. Insert cable into connector main body until cable dielectric is attached to connector internal positioning point. Check and make sure cable center conductor sits inside solder slot. Solder cable center conductor using minimum amount of solder paste (check point 2)



Step 4. Cover cable braid over connector neck and push ferrule toward main body. Screw the cap on to connector slowly (check point 3)



Step 5. Crimp ferrule with tool hex size : .128" (check point 4)



Assembly Method :

Center contact : Soldered
Outer contact : Crimp

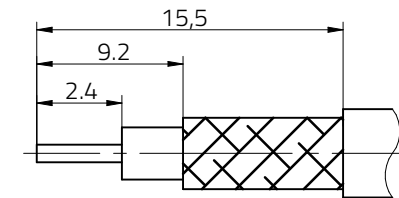
Crimp Tool PN : 600600

Crimp Head PN : 60060060101



Cable Type : Flexible Cable RG174/RG188/RG316

Cable Strip Dimensions (mm) :

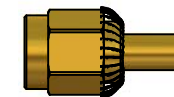


Check Point :

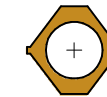
1. No damaged components; and no split cable after stripping
2. No excess or lack solder flow, no evidence of melting



3. Remove or cut exposed cable braid with scissor or utility knife



4. No significant dog ear after crimping



CREATED
CTc

CHECKED
JCh

DESCRIPTION

Assembly instructions

670 360 262 103 20

REVISION
001.001

STATUS
Valid

DATE
2023-03-20

BUSINESS UNIT
eiCan



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